

RESTORATION OF REINFORCED PVC ROOF MEMBRANES USING 4000 & 7165,7145 & 7140

ETERNA-SEAL RUBBER COATINGS

10-YEAR SCOPE OF WORK / SPECIFICATION SHEET

1. Provide Truco-Inc. with a completed pre-job notification form that addressed overall roof conditions. Contractor must determine whether entrapped moisture*, fastener integrity or other existing conditions preclude the efficacy of a coating system.
2. Use a power blower or roof vacuum to remove dust and debris. If excessive chalk or dirt exists, low pressure washing procedures (wide fan, 800 psi max pressure.) is acceptable.
3. To a clean, dry surface apply PVC Primer, #4000 at a rate of ½ gallon per roofing square. Allow to cure for 72 hours.
4. Apply three course fabric treatment to reinforce field seams, flashings and terminations using #7165 brush grade mastic and polyester fabric. Embed fabric into wet coating and lightly brush to eliminate any wrinkles, voids or air pockets. Allow fabric to set for 30 minutes before sealing with a topcoat. Apply enough #7165 Sealer to obscure the pattern of the fabric and extend coating one inch beyond the perimeter of the fabric. Apply these and all subsequent Eterna-Seal coatings to clean, dry surfaces only.
5. Apply a base field coat of #7145-2 (light grey) Regular Rubber, at the rate of 1.5 gallon per 100 square feet. Overlap spray or roll pattern by 25% to assure even coverage. Let dry overnight.
6. Apply #7140 field coating at the rate of 1.5 gallons per 100 square feet. Overlap spray pattern 25% for an even coating pattern. White color is recommended for maximum reflectivity and UV resistance.

***NOTE TO CONTRACTOR: LOW PERM COATINGS WILL BLISTER DUE TO VAPOR DRIVE FROM WITHIN, MOST NOTABLY FROM WET INSULATION BOARDS. WHEN IN DOUBT, A MOISTURE SCAN IS RECOMMENDED. A PRE-JOB NOTIFICATION FORM MUST BE COMPLETED AND APPROVED BEFORE SUBMITTING PROPOSALS FOR WARRANTY.**

